

PATENT COOPERATION TREATY

From the INTERNATIONAL BUREAU To:

PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

Commissioner
US Department of Commerce
United States Patent and Trademark
Office, PCT
2011 South Clark Place Room
CP2/5C24

Arlington, VA 22202 ETATS-UNIS D'AMERIQUE

Date of mailing (day/month/year) 14 May 2001 (14.05.01)

in its capacity as elected Office
Applicant's or agent's file reference

International application No. PCT/GB00/03545

Priority date (day/month/year)

IPD/P2855/WOD

International filing date (day/month/year) 15 September 2000 (15.09.00)

21 September 1999 (21.09.99)

Applicant

GOODBY, John, William et al

	00 84-4-1- 0004 (00 00 01)	: ··-
	08 March 2001 (08.03.01)	-
in a notice effecting late	er election filed with the International Bureau on:	
_		<u></u>
		_
The election X was		
was not		•
	19 months from the priority date or, where Rule 32 ap	plies, within the time limit under
Rule 32.2(b).		

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland **Authorized officer**

Zakaria EL KHODARY

Facsimile No.: (41-22) 740.14.35

Telephone No.: (41-22) 338.83.38

PATNT COOPERATION TREAT

	From th	e INTERNATIONAL BU	REAU
PCT [
NOTIFICATION OF THE RECORDING OF A CHANGE (PCT Rule 92bis.1 and Administrative Instructions, Section 422)	Qinetiq Lim IP Formaliti A4 Bldg., Co		Park
Date of mailing (day/month/year)	ROY	AUME-UNI	
25 October 2001 (25.10.01)			
Applicant's or agent's file reference IPD/P2855/WOD		IMPORTANT NOTII	FICATION
International application No. PCT/GB00/03545	1	nal filing date (day/month/ye eptember 2000 (15.09.0	
The following indications appeared on record concerning: X the applicant the inventor	the ager	the commo	n representative
Name and Address		State of Nationality GB	State of Residence GB
THE SECRETARY OF STATE FOR DEFENCE Defence Evaluation Research Agency A4 Building Ively Road		Telephone No.	
Farnborough Hampshire GU14 0LX United Kingdom		Facsimile No.	
Offices Kingsom		Teleprinter No.	
The International Bureau hereby notifies the applicant that to X the person the name the additional the ad		change has been recorded the nationality	concerning: the residence
Name and Address		State of Nationality	State of Residence
QINETIQ LIMITED 85 Buckingham Gate London SW1 6TD		GB Telephone No.	GB
United Kingdom		Facsimile No.	
		Teleprinter No.	
Further observations, if necessary: The agent's address has been changed according	ıgly.		
4. A copy of this notification has been sent to:			
X the receiving Office	. [the designated Offices	concerned
the International Searching Authority		X the elected Offices con-	cerned
X the International Preliminary Examining Authority		other:	
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized	officer Dominique D	ELMAS
Facsimile No.: (41-22) 740.14.35	Telephone	No.: (41-22) 338.83.38	

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

			T				
Applicant's	•	ent's file reference	FOR FURTHER AC	CTION		ation of Transmittal of Internation Report (Form	
Internationa			International filing date (dav/month	/vear)	Priority date (day/month/ye	 ear)
PCT/GB	• • •		15/09/2000	ouy/momes	youry	21/09/1999	,
	al Pate	ent Classification (IPC) or na		C		J	
Applicant QINETIC	LIM	ITED et al.					
		ational preliminary examismitted to the applicant a		prepared	by this Inte	ernational Preliminary Exa	amining Authority
2. This	REPC	PRT consists of a total of	5 sheets, including this	s cover sh	ieet.		
b	een a		sis for this report and/or	sheets co	ontaining re	n, claims and/or drawings ectifications made before ne PCT).	
These	e ann	exes consist of a total of	15 sheets.				
3. This	eport	contains indications rela	uting to the following iter	ns:			
ı	· ⊠	Basis of the report					
II		Priority					
111			pinion with regard to no	velty, inv	entive step	and industrial applicabilit	у
IV		Lack of unity of invention	•	•	,	, ,	-
V	×	Reasoned statement up			novelty, inve	entive step or industrial ap	pplicability;
VI	\boxtimes	Certain documents cite	ed				
VII		Certain defects in the in	nternational application				
VIII	Ø	Certain observations or	n the international applic	cation			
Date of sub	missio	on of the demand		Date of c	completion of	this report	
08/03/20	01			19.12.20	/O1		
	exami	g address of the international ining authority: Opean Patent Office	ll	Authorize	ed officer		SE STATE OF S MICHIGAN
<u>)</u>))	D-80)298 Munich +49 89 2399 - 0 Tx: 523656	6 epmu d	Baston	, E		
	Fax: +49 89 2399 - 4465 Telephone No. +49 89 2399 8229						



l. Basi	is of	the	rep	rt
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1.	the and	receiving Office in I	nents of the international a response to an invitation ur o this report since they do n	der Article 14 are	referred to in this	report as "originally filed"
	1-12	27	as originally filed			
	Clai	ims, No.:				
	1-29	9	as received on	15/08/2001	with letter of	15/08/2001
2.			uage, all the elements man			
		-	available or furnished to this			
		the language of pu	translation furnished for the oblication of the internationa translation furnished for the	al application (unde	er Rule 48.3(b)).	h (under Rule 23.1(b)). ry examination (under Rule
3.			leotide and/or amino acid y examination was carried			
		contained in the in	ternational application in w	ritten form.		
			the international application		able form.	
		•	ently to this Authority in wri			
		furnished subsequ	ently to this Authority in co	mputer readable fo	orm.	
			t the subsequently furnishe oplication as filed has been		e listing does not	go beyond the disclosure in
		The statement that listing has been full	t the information recorded i rnished.	n computer readat	ole form is identica	al to the written sequence
4.	The	amendments have	resulted in the cancellation	n of:		
		the description,	pages:			
		the claims,	Nos.:			
		the drawings,	sheets:			
5.			en established as if (some eyond the disclosure as file		ts had not been n	nade, since they have been



(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

- 6. Additional observations, if necessary:
- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes:

Claims 1-29

No:

Claims

Inventive step (IS)

Yes: Claims 26,29

No: Claims 1-25,27,28

Industrial applicability (IA)

Yes:

Claims 1-29

No: Claims

- 2. Citations and explanations see separate sheet
- VI. Certain documents cited
- 1. Certain published documents (Rule 70.10)

and / or

2. Non-written disclosures (Rule 70.9)

see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made: see separate sheet

To s ction V

The following documents were cited in the search report and were considered for the examination of the present application:

- D1: DATABASE WPI Section Ch, Week 199537 Derwent Publications Ltd., London, GB; Class E19, AN 1995-281175 -& JP 07 179856 A (CANON KK), 18 July 1995
- D2: EP-A-0 666 262 (CANON KK) 9 August 1995
- D3: EP-A-0 678 509 (CANON KK) 25 October 1995
- D6: DE 199 00 517 A (MERCK PATENT GMBH) 22 July 1999 (1999-07-22) cited in the application
- D7: DE 196 30 068 A (BASF AG) 29 January 1998 (1998-01-29) cited in the application
- D8: SHTAREV, ALEXANDER B. ET AL: 'Synthesis of Conjugated F-Polyenes Containing Thienyl Ring Systems' J. ORG. CHEM. (1997), 62(16), 5608-5614

The present application is related to compounds (e.g. substituted benzofurans, which might contain a biphenyl moiety), that are considered to be useful as liquid crystals for purposes like display devices.

The subject-matter of claims 1-29 is considered to meet formally the requirements of Art. 33(2) PCT; those compounds from relevant documents of the prior art (D1-D3) are excluded via proviso.

Claims 1-25 and 27 do not involve an inventive step (Art. 33(3) PCT), since D1 (abstract), D2 (page 70, claim 1) and D3 (page 29, claim 1) already propose compounds of the present application.

Moreover it has to be stated, that unlimited expressions like "optionally substituted heterocyclyl" are not suitable to define, for which subject-matter protection might be sought (compare section VIII).

Claim 26 is novel and inventive, since this process which involves a Suzuki-cross-coupling reaction is neither anticipated nor suggested by any document of the prior art. Claim 29 relates to specific examples from this application, which are neither anticipated nor suggested by any document of the prior art.

To s ction VI

D4: DE 199 09 760 A (MERCK PATENT GMBH) 21 October 1999 D5: DE 199 09 761 A (MERCK PATENT GMBH) 21 October 1999

The priority document of the present application is not yet available. In case that the presently claimed subject-matter is not fully supported by the priority document, D4 and D5 might be relevant for the assessment of novelty and / or inventive step in the national / European phase.

To section VIII

Document D7 (DE 196 30 068 A) should be identified in the description (Rule 5.1(a)(iii) PCT).

Some claims are not acceptable due to unlimited expressions like "optionally substituted heterocyclyl", "optionally substituted hydrocarbyl", "lower alkyl", "aromatic, heteroaliphatic, heteroaromatic ring-systems", "polymerisable group".

Although only benzo<u>furan</u>, -thiophen-derivatives are claimed, the description (page 2, line 10) mentions that this application would relate to benzopyrans as well (Art. 5, 6 PCT).

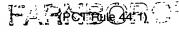


Fro	the INTERNATIONAL	SEARCHING	AUTHORITY
			

To: BOWDERY, A. O. D/IPD, DERA Formalities A4 Building, Ively Road Farnborough Hampshire GU14 OLX

PCT

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL SEARCH REPORT OR THE DECLARATION



UNITED KINGDOM	
	Date of mailing (day/month/year) 30/11/2000
Applicant's or agent's file reference IPD/P2855/WOD	FOR FURTHER ACTION See paragraphs 1 and 4 below
International application No. PCT/GB 00/03545	International filing date (day/month/year) 15/09/2000
Applicant	
THE SECRETARY OF STATE FOR DEFENCE	

1. X	The applicant is hereby notified that the International Search Report has been established and is transmitted herewith.	
	Filing of amendments and statement under Article 19: The applicant is entitled, if he so wishes, to amend the claims of the International Application (see Rule 46):	
	When? The time limit for filing such amendments is normally 2 months from the date of transmittal of the International Search Report; however, for more details, see the notes on the accompanying sheet.	
	Where? Directly to the International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Fascimile No.: (41–22) 740.14.35	
	For more detailed instructions, see the notes on the accompanying sheet.	
2. 🗀	The applicant is hereby notified that no International Search Report will be established and that the declaration under Article 17(2)(a) to that effect is transmitted herewith.	
з. 🔲	With regard to the protest against payment of (an) additional fee(s) under Rule 40.2, the applicant is notified that:	
	the protest together with the decision thereon has been transmitted to the International Bureau together with the applicant's request to forward the texts of both the protest and the decision thereon to the designated Offices.	
	no decision has been made yet on the protest; the applicant will be notified as soon as a decision is made.	
4. Fur	ther action(s): The applicant is reminded of the following:	
lf or	rtly after 18 months from the priority date, the international application will be published by the International Bureau. the applicant wishes to avoid or postpone publication, a notice of withdrawal of the international application, or of the iority claim, must reach the International Bureau as provided in Rules 90 <i>bis.</i> 1 and 90 <i>bis.</i> 3, respectively, before the impletion of the technical preparations for international publication.	
With wi	nin 19 months from the priority date, a demand for international preliminary examination must be filed if the applicant shes to postpone the entry into the national phase until 30 months from the priority date (in some Offices even later).	
be	nin 20 months from the priority date, the applicant must perform the prescribed acts for entry into the national phase before all designated Offices which have not been elected in the demand or in a later election within 19 months from the lightly gate or could not be elected because they are not bound by Chapter II.	

Name and mailing address of the International Searching Authority

European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl.

Fax: (+31-70) 340-3016

Authorized officer

Alex Schmidt

NOTES ORM PCT/ISA/220

de Notes are intended to give the basic instructions concerning the filing of amendments under article 19. The Notes are based on the requirements of the Patent Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty. In case of discrepancy between these Notes and those requirements, the latter are applicable. For more detailed information, see also the PCT Applicant's Guide, a publication of WIPO.

In these Notes, "Article", "Rule", and "Section" refer to the provisions of the PCT, the PCT Regulations and the PCT Administrative Instructions respectively.

INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19

The applicant has, after having received the international search report, one opportunity to amend the claims of the international application. It should however be emphasized that, since all parts of the international application (claims, description and drawings) may be amended during the international preliminary examination procedure, there is usually no need to file amendments of the claims under Article 19 except where, e.g. the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international politication. Furthermore, it should be emphasized that provisional protection is available in some States only.

What parts of the international application may be amended?

Under Article 19, only the claims may be amended.

During the international phase, the claims may also be amended (or further amended) under Article 34 before the International Preliminary Examining Authority. The description and drawings may only be amended under Article 34 before the International Examining Authority.

Upon entry into the national phase, all parts of the international application may be amended under Article 28 or, where applicable, Article 41.

When?

Within 2 months from the date of transmittal of the international search report or 16 months from the priority date, whichever time limit expires later. It should be noted, however, that the amendments will be considered as having been received on time if they are received by the International Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (Rule 46.1).

Where not to file the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Office or the International Searching Authority (Rule 46.2).

Where a demand for international preliminary examination has been his filed, see below.

How?

Either by cancelling one or more entire claims, by adding one or more new claims or by amending the text of one or more of the claims as filed.

A replacement sheet must be submitted for each sheet of the claims which, on account of an amendment or amendments, differs from the sheet originally filed.

All the claims appearing on a replacement sheet must be numbered in Arabic numerals. Where a claim is cancelled, no renumbering of the other claims is required. In all cases where claims are renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

What documents must/may accompany the amendments?

Letter (Section 205(b)):

The amendments must be submitted with a letter.

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statement under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter mult be in French.

NO TO FORM PCT/ISA/220 (continued)

The letter must indicate the differences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped), whether

- (i) the claim is unchanged;
- (ii) the claim is cancelled;
- (iii) the claim is new;
- (iv) the claim replaces one or more claims as filed;
- (v) the claim is the result of the division of a claim as filed.

The following examples illustrate the manner in which amendments must be explained in the accompanying letter:

- [Where originally there were 48 claims and after amendment of some claims there are 51]:
 *Claims 1 to 29, 31, 32, 34, 35, 37 to 48 replaced by amended claims bearing the same numbers;
 claims 30, 33 and 36 unchanged; new claims 49 to 51 added.*
- Where originally there were 15 claims and after amendment of all claims there are 11]: "Claims 1 to 15 replaced by amended claims 1 to 11."
- [Where originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims]:
 "Claims 1 to 6 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 added." or
 "Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; all other claims unchanged."
- 4. [Where various kinds of amendments are made]: "Claims 1-10 unchanged; claims 11 to 13, 18 and 19 cancelled; claims 14, 15 and 16 replaced by amended claim 14; claim 17 subdivided into amended claims 15, 16 and 17; new claims 20 and 21 added."

"Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statement explaining the amendments and indicating any impact that such amendments might have on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

It must be in the language in which the international appplication is to be published.

It must be brief, not exceeding 500 words if in English or if translated into English.

It should not be confused with and does not replace the letter indicating the differences between the claims as filed and as amended. It must be filed on a separate sheet and must be identified as such by a heading, preferably by using the words "Statement under Article 19(1)."

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

Consequence if a demand for international preliminary examination has already been filed

If, at the time of filing any amendments under Article 19, a demand for international preliminary examination has already been submitted, the applicant must preferably, at the same time of filing the amendments with the International Bureau, also file a copy of such amendments with the International Preliminary Examining Authority (see Rule 62.2(a), first sentence).

Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a translation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, instead of, or in addition to, the translation of the claims as filed.

For further details on the requirements of each designated/elected Office, see Volume II of the PCT Applicant's

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference IPD/P2855/W0D	FOR FURTHER see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.					
International application No. International filing date (day/month/year) (Earliest) Priority Date (day/month/year)						
PCT/GB 00/03545 15/09/2000 21/09/1999						
Applicant THE SECRETARY OF STATE FOR DEFENCE						
according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is being transfer according to Article 18. A copy is a copy in the Article 18. A copy is a copy in the Article 18. A copy is a copy in the Article 18. A copy is a copy in the Article 18. A copy is a copy in the Article 18. A copy is a copy in the Article 18. A copy is a copy in the Article 18. A copy is a copy in the Article 18. A copy is a copy in the Article 18. A copy is a copy in the Article 18. A copy in the Article 18. A copy is a copy in the Article 18.						
language in which it was filed, un the international search w Authority (Rule 23.1(b)). b. With regard to any nucleotide ar was carried out on the basis of th contained in the internation filed together with the internation furnished subsequently to	international search was carried out on the baseless otherwise indicated under this item. ras carried out on the basis of a translation of the indext of a sequence disclosed in the indext of a sequence listing: onal application in written form. or this Authority in written form. of this Authority in computer readable form. of this Authority in computer readable form.	he international application furnished to this aternational application, the international search				
international application a	is filed has been furnished.	s identical to the written sequence listing has been				
Certain claims were fou Unity of invention is lace	nd unsearchable (See Box I). king (see Box II).					
4. With regard to the title, the text is approved as submitted by the applicant. X the text has been established by this Authority to read as follows: LIQUID CRYSTAL COMPOUNDS						
5. With regard to the abstract, X the text is approved as submitted by the applicant. the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.						
6. The figure of the drawings to be puber as suggested by the app because the applicant fair because this figure better	icant.	None of the figures.				

International Application No PC 00/03545

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C07D307/78 C07D333/52 C09K19/34

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{lll} \mbox{Minimum documentation searched} & \mbox{(classification system followed by classification symbols)} \\ \mbox{IPC 7} & \mbox{C07D} & \mbox{C09K} \\ \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

CHEM ABS Data, WPI Data, EPO-Internal

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DATABASE WPI Section Ch, Week 199537 Derwent Publications Ltd., London, GB; Class E19, AN 1995-281175 XP002153297 -& JP 07 179856 A (CANON KK), 18 July 1995 (1995-07-18) abstract	1,2,5,6, 13,15
X	EP 0 666 262 A (CANON KK) 9 August 1995 (1995-08-09) examples 39,51	1,13,15
X	EP 0 678 509 A (CANON KK) 25 October 1995 (1995-10-25) page 12, line 10 example 3	1,2,13, 15

Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of cited documents: 'A' document defining the general state of the art which is not considered to be of particular relevance 'E' earlier document but published on or after the international filling date 'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) 'O' document referring to an oral disclosure, use, exhibition or other means 'P' document published prior to the international filling date but later than the priority date claimed	 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
20 November 2000	30/11/2000
Name and mailing address of the ISA	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tet. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016	Puetz, C

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PC 00/03545

C.(Continua	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P,X	DE 199 09 760 A (MERCK PATENT GMBH) 21 October 1999 (1999-10-21) the whole document	1,2,5-9, 13,15
Ρ,Χ	DE 199 09 761 A (MERCK PATENT GMBH) 21 October 1999 (1999-10-21) page 29 claims 1,10-13	1,2,13, 15
A	DE 199 00 517 A (MERCK PATENT GMBH) 22 July 1999 (1999-07-22) cited in the application the whole document	1,13,15
Α	DE 196 30 068 A (BASF AG) 29 January 1998 (1998-01-29) cited in the application the whole document	1,13,15
A	SHTAREV, ALEXANDER B. ET AL: "Synthesis of Conjugated F-Polyenes Containing Thienyl Ring Systems" J. ORG. CHEM. (1997), 62(16), 5608-5614, XP002153296 page 5612, compound no. (11a) page 5613, compound no. (11b)	

1

Information on patent family members		S	P	00/03545	
. "	Publication date				Publication date
Α	18-07-1995	NONE			
Α	09-08-1995	JP JP DE US	8027139 69518554	A D	12-07-2000 30-01-1996 05-10-2000 15-12-1998
Α	25-10-1995	JP US			28-11-1995 09-12-1997
Α	21-10-1999	NONE			
A	21-10-1999	NONE			
A	22-07-1999	NONE			
Α	29-01-1998	AU WO			20-02-1998 05-02-1998
	A A A A	A 18-07-1995 A 09-08-1995 A 25-10-1995 A 21-10-1999 A 21-10-1999 A 22-07-1999	A 18-07-1995 NONE A 09-08-1995 JP DE US A 25-10-1995 JP US A 21-10-1999 NONE A 21-10-1999 NONE A 22-07-1999 NONE A 29-01-1998 AU	A 18-07-1995 NONE A 09-08-1995 JP 3062988	A 18-07-1995 NONE A 09-08-1995 JP 3062988 B JP 8027139 A DE 69518554 D US 5849217 A A 25-10-1995 JP 7309838 A US 5695684 A A 21-10-1999 NONE A 22-07-1999 NONE A 29-01-1998 AU 4115797 A

International Application No

PEPLACED BY ART 34 AMDT

128

Claims

1. A liquid crystal compound of general formula (I)

 $(R^1)_n \times (R^3)_p$ $(R^2)_m \times (R^4)_n$

(I)

where X is O, S or Se,

- each R¹ and R³ are independently selected from cyano, halo, optionally substituted hydrocarbyl, optionally substituted alkoxy, optionally substituted heterocyclyl, a group R¹³C(O)O- where R¹³ is optionally substituted hydrocarbyl or carboxy or a hydrocarbyl ester or amide thereof, provided that at least one or group R¹ or R³ is other than cyano or halo,
- each R² and R⁴ is independently selected from halo, nitro, lower alkyl optionally substituted by halo, or a group R¹⁴C(O)O- where R¹⁴ is optionally substituted hydrocarbyl,

n is 1 or 2, m is 0, 1, 2 or 3, p is 1 or 2 and q is 0 or 1, provided n + m does not exceed 4 and p + q does not exceed 2, and further provided the compounds are other than a compound of formula (A) or (B)

where R¹¹ is a C₁₋₈ alkyl group;

25 R¹² is H, or a C₁₋₁₂alkyl or C₂₋₁₂alkenyl group, either of which may be optionally substituted by one CN or CF₃ group or one or more halogen atoms; and wherein one or

more -CH₂-groups in the alkyl or alkenyl groups is optionally replaced by -O-, -S-, -C(O)-, C(O)O-, -OC(O)- or -OC(O)O- provided that oxygen and sulphur atoms are not directly linked to each other,

A' and A'' are indepedently selected from:

- a) a trans-1,4-cyclohexylene residue in which one or more non-adjacent CH₂ groups can be replaced by -O- and/or -S-;
 - b) a 1,4-cyclohexenyl residue;
 - c) a 1,4-phenylene residue in which one or two CH groups can be replaced by N;
 - d) a residue from the group 1,4-bicyclo(2,2,2)-octylene, piperidine-1,4-diyl,
- naphthalene-2,6-diyl, decahydronaphthalene-2,6-diyl and 1,2,3,4-tetrahydronaphtahlene-2,6-diyl;

whereby residues a), b) and c) can be substituted by CN, Cl, or F,

Z'' and Z''' independently represent -C(O)O-, -OC(O)-, -CH₂O-, -OCH₂-, -CH₂CH₂-,

-CH=CH-, -C=C- or a single bond and

15 - g is 0,1 or 2

$$Z'-Y'-Ar-Y'-M$$
 \downarrow_e
 $X'-Y'-M$
 \downarrow_f
 $X'-Y'-Z'$

(B)

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where

each Ar is a bond or a spacer group such as a C₂₋₃₀alkylene or C₂₋₃₀alkenylene group, optionally substituted with C₁₋₄alkyl, fluoro, chloro, bromo, cyano, or hydroxy, and optionally interposed with one or more -O-, -S-, -NH-, -NR^c-, -COO-, OCO, OCOO or

25 CO;

each M is independently selected from optionally substituted aliphatic, aromatic, heteroaliphatic or a heteroaromatic ring system,

X' is O, S, COO, OCOO, CONH or CONR^c where R^c is C₁₋₄alkyl; e and f are independently selected from 0,1 or 2,

each Y' group is independently selected from O, S, COO, OCO, OCOO, CONH, NHCO, CONR°, or NR°CO where R° is as defined above; each Z' group is independently selected from hydrogen, cyano or a polymerisable group.

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- 2. A compound according to claim 1 wherein n is 1, and m is 0 or 1.
- 3. A compound according to claim 1 or claim 2 wherein no more than one of the groups R^1 and R^2 is fluoro.

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A compound according to any one of the preceding claims where one of R¹ or R³ is cyano or halo and the other is optionally substituted alkyl, optionally substituted cycloalkyl, optionally substituted alkenyl, optionally substituted alkynyl, an optionally substituted aryl, optionally substituted heterocyclyl, carboxy or an ester thereof.

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5. A compound according to any one of the preceding claims wherein R¹ or R³ where these are other than cyano or halo are selected from groups of formula (i), (ii), (iii), (iv), (v), (vi), (vii) or (viii)

$$R^{10} \longrightarrow R^{10} - (O)_x \longrightarrow (F)_z$$
(ii)

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$$R^{10}-(O)_x$$
 $(F)_y$
 $(F)_z$
 $(F)_y$
 (iii)
 (iv)

$$R^{10}-(O)_{x}-(O)_{$$

where x is 0 or 1, R^{10} is an C_{1-20} alkyl group, and y and z are independently selected from 0, 1 or 2.

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6. A liquid crystal compound according to claim 1 which is of general formula (IA)

where X is oxygen, sulphur or selenium, R^{1a} and R^{1b} are independently selected from hydrogen, cyano, halo, optionally substituted hydrocarbyl, optionally substituted heterocyclyl or carboxy or a hydrocarbyl ester or amide thereof, provided that at least one group R^{1a} or R^{1b} is other than hydrogen; one of R¹⁷ or R¹⁸ is cyano, halo, optionally substituted hydrocarbyl, optionally substituted heterocyclyl or carboxy or a hydrocarbyl ester or amide thereof, and the other is hydrogen, halo, nitro, lower alkyl optionally substituted by halo, or a group R¹⁵C(O)O- where R¹⁵ is an optionally substituted hydrocarbyl group; R^{2a} and R^{2b} are independently selected from hydrogen, halo, nitro, lower alkyl optionally substituted by halo, or a group R¹⁴C(O)O- where R¹⁴ is as defined above;

subject to the provisos that:

- (i) at least one group R^{1a} or R^{1b} or R¹⁷ or R¹⁸ is other than cyano or halo;
- (ii) where X is S, R^{17} is carboxy or a hydrocarbylester or amide thereof, R^{18} is hydrogen, R^{2a} and R^{2b} are not both fluoro;
- 5 (iii) where X is O, R¹ is an optionally substituted hydrocarbyl or carboxy or a hydrocarbyl ester or amide thereof, R^{2a} is hydrogen, and R^{1b} and R^{2b} are both fluorine, then R¹⁷ is other than C₁₋₈ alkyl.
- 7. A compound according to claim 6 wherein one of R^{1b} or R^{1a} or R¹⁷ or R¹⁸ in formula (IA) is cyano or halo and at least one of the said groups on the other ring of the bicyclic ring of formula (IA) is optionally substituted alkyl, optionally substituted cycloalkyl, optionally substituted alkenyl, optionally substituted alkynyl, an optionally substituted aryl, optionally substituted heterocyclyl, carboxy or a hydrocarbyl ester thereof.

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8. A compound according to claim 1 of formula (II)

wherein R⁵ is a group R³ as defined above in claim 1, one of R⁷ and R⁸ is a group R¹ as defined in claim 1 and the other is hydrogen or a group R¹ as defined in claim 1; R⁶ is hydrogen, cyano or fluoro,

R⁹ is hydrogen, cyano or fluoro, provided that where R⁵ is cyano or fluoro, at least one of R⁷ or R⁸ is optionally substituted alkyl, optionally substituted cycloalkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted alkynyl, optionally substituted aryl, optionally substituted heterocyclyl, carboxy or an ester thereof, and where one of R⁷ or

R⁸ is cyano or fluoro and the other is hydrogen, R⁵ is optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted alkoxy, optionally substituted aryl, optionally substituted heterocyclyl, carboxy or an ester thereof.

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9. A compound according to claim 8 of formula (IIA)

$$R^7$$
 R^8
(IIA)

•

where R⁵ is cyano or fluoro, preferably fluoro, one of R⁷ and R⁸ is hydrogen and the other is an optionally substituted hydrocarbyl group or a heterocyclic group as described above.

- 10. A compound according to claim 9 wherein at least one of R⁷ or R⁸ is a group of sub-formula (i), (ii), (iii), (vi) or (viii) as defined in claim 5.
 - 11. A liquid crystal compound according to any one of claims 1 to 7 where X is oxygen.
- 20 12. A liquid crystal compound according to claim 8 which comprises a compound of formula (II) where R⁶ is hydrogen or fluoro, and R⁹ is hydrogen or fluoro.
 - 13. A liquid crystal mixture comprising a compound according to any one of the preceding claims.

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14. A liquid crystal mixture according to claim 13 which comprises at least two different compounds according to any one of claims 1 to 12.

- 15. A liquid crystal device such as a liquid crystal display device (LCD) comprising a compound according to any one of claims 1 to 12 or a mixture according to claim 13 or claim 14.
- 5 16. A liquid crystal compound according to any one of claims 1 to 12 or a mixture according to claim 13 or claim 14, which has electroclinic properties.
 - 17. An electroclinic device comprising a liquid crystal compound or a mixture according to claim 16.

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- 18. A liquid crystal compound according to any one of claims 1 to 12 or a mixture according to claim 13 or claim 14, which has cholesteric properties.
- 19. A device comprising a liquid crystal compound or a mixture according to claim
 15. 18, wherein said device is a thermoptic, thermographic or electro-optical device.
 - 20. A liquid crystal compound according to any one of claims 1 to 12 or a mixture according to claim 13 or claim 14, which has ferroelectric properties.
- 20 21. A ferroelectric device comprising a liquid crystal compound or a mixture according to claim 20.
 - 22. A liquid crystal compound according to any one of claims 1 to 12 or a mixture according to claim 13 or claim 14, which has flexo-electric properties.

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- 23. A flexo-electric device comprising a liquid crystal compound or a mixture according to claim 22.
- 24. A liquid crystal compound according to any one of claims 1 to 12 or a mixture according to claim 13 or claim 14, which has pyro-electric properties.
 - 25. A pyro-electric device comprising a liquid crystal compound or a mixture according to claim 24.

26. A method of preparing a compound of formula (I) according to claim 1 which comprises either (i) reacting a compound of formula (III)

$$(R^3)_p$$

$$(R^4)_q$$

$$(III)$$

where R^2 , R^3 , R^4 , X, n, m, p and q are as defined in claim 1, and Z is either a leaving group or a group $B(OH)_2$, with a compound of formula (IV)

R¹-Z'

(IV)

where R¹ is as defined in relation to formula (I) and Z' is a group B(OH)₂ where Z is a leaving group, or a leaving group where Z is a group B(OH)₂; or

(ii) reacting a compound of formula (V)

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5. .

$$(R^1)_n$$
 $(Z)_p$ $(R^4)_q$

(V)

where R^1 , R^2 , R^4 , X, n, m, p and q are as defined in relation to formula (I), and Z is as defined in relation to formula (III), with a compound of formula (VI)

 R^3-Z'

(VI)

where R³ is as defined in relation to formula (I) and Z' is as defined in relation to formula (IV), or

(iii) where q is 0 and p is 1 and R³ is a carboxy group, carboxylating a compound of formula (IX)

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(IX)

were R², R⁴, X, m,n and q are as defined in relation to formula (I), and R¹ is a group R¹ as defined in relation to formula (I) or a precursor thereof; with a carboxylating agent, and thereafter acidifying the product with an acid such as glacial acetic acid, or (IV) where q is 0, reacting a compound of formula (XIII)

$$(R^{1'})_n$$
 $CH_2P+(C_6H_5)_3CI XH$ $(R^2)_m$

(XIII)

where R1', R2, X, n and m are as defined above, with a compound of formula (XIV)

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(XIV)

where R^{3'} is a group R³ as defined in relation to formula (I)or a precursor thereof, and thereafter, if necessary, changing any groups R¹, R² R³ or R⁴ to different such groups.